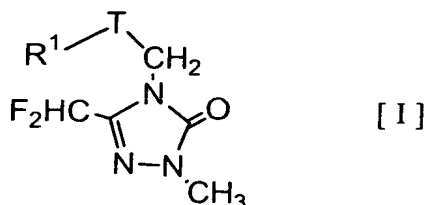


CLAIMS

1. A triazolone compound of the formula [I]:



- 5 wherein,

R^1 represents $\text{A}^1 - \text{L}^1 -$, $\text{A}^1 - \text{ON} = \text{CA}^2 -$, $\text{A}^1 - \text{ON} = \text{C}(\text{Me})\text{CH}_2\text{ON} = \text{CA}^2 -$, $\text{A}^1 - \text{C}(\text{A}^2) = \text{N} - \text{OCH}_2 -$, $\text{A}^1\text{S} - \text{C}(\text{A}^2) = \text{N} -$, $\text{A}^1 - \text{C}(=\text{S})\text{NH} -$, $\text{A}^1\text{S} - \text{C}(=\text{S})\text{NH} -$, $\text{A}^1\text{S} - \text{C}(\text{SA}^2) = \text{N} -$, $\text{A}^1 - \text{ON} = \text{C}(\text{CN}) -$, $\text{A}^1 - \text{ON} = \text{C}(\text{Me})\text{CH}_2\text{ON} = \text{C}(\text{CN}) -$, $\text{A}^1 - \text{C}(\text{CN}) = \text{N} - \text{OCH}_2 -$, halogen atom, nitro or cyano;

- 10 wherein, L^1 represents single bond, oxygen atom, sulfur atom, carbonyl, $-\text{OCH}_2 -$, $-\text{SCH}_2 -$, $-\text{C}(=\text{O})\text{O} -$, $-\text{OC}(=\text{O}) -$, $-\text{C}(=\text{O})\text{OCH}_2 -$, $-\text{NH} -$ or $\text{C}_1 - \text{C}_6$ alkylimino;

- 15 A^1 and A^2 , which are the same or different, represent hydrogen atom, $\text{C}_1 - \text{C}_{10}$ alkyl, $\text{C}_2 - \text{C}_{10}$ alkenyl, $\text{C}_2 - \text{C}_{10}$ alkynyl, $\text{C}_3 - \text{C}_{10}$ cycloalkyl, ($\text{C}_3 - \text{C}_{10}$ cycloalkyl) alkyl, $\text{C}_5 - \text{C}_{10}$ cycloalkenyl, ($\text{C}_5 - \text{C}_{10}$ cycloalkenyl) alkyl, phenyl, naphthyl, phenyl $\text{C}_1 - \text{C}_{10}$ alkyl, naphthyl $\text{C}_1 - \text{C}_{10}$ alkyl, 5- or 6-membered heterocyclic group optionally condensed with a benzene ring, or methyl substituted by a 5- or 6-membered heterocyclic group optionally condensed with a benzene ring;

- 20 the alkyl, the alkenyl, the alkynyl, the cycloalkyl, the cycloalkylalkyl, the cycloalkenyl and the cycloalkenylalkyl, represented by A^1 and A^2 , may optionally be each substituted by one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, $\text{C}_1 - \text{C}_{10}$ alkoxy, $\text{C}_1 - \text{C}_{10}$ haloalkoxy, $\text{C}_1 - \text{C}_{10}$ alkylthio, $\text{C}_1 - \text{C}_{10}$

haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino, phenyl, phenoxy, benzyloxy and tri(C₁-C₁₀ alkyl) silyl;

5 the phenyl, the naphthyl, the benzene ring in the phenylalkyl, the naphthalene ring in the phenylnaphthyl, the heterocyclic group, and the heterocyclic ring in the methyl substituted by a heterocyclic group, represented by A¹ and A², may optionally be each substituted by one or more substituents selected from the group consisting
10 of halogen atom(s), cyano, nitro, C₁-C₁₀ alkyl, C₁-C₁₀ haloalkyl, C₃-C₁₀ cycloalkyl, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀ alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino, phenyl, phenoxy, benzyloxy, tri(C₁-C₁₀ alkyl) silyl, methylenedioxy and difluoromethylenedioxy;
15 with the proviso, when L¹ is single bond, A¹ is not a hydrogen atom;

T represents optionally substituted *m*-phenylene, optionally substituted *m*-azaphenylene or optionally substituted
20 *m*-diazaphenylene bonded to R¹ and to CH₂ each via a carbon atom; wherein the substituent(s) are one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and
25 (C₁-C₅ alkoxy) carbonyl.

2. The triazolone compound according to claim 1, wherein T is optionally substituted *m*-phenylene;
wherein the substituent(s) are one or more substituents
30 selected from the group of halogen atom(s), cyano, nitro,

C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy)carbonyl.

- 5 3. The triazolone compound according to claim 1, wherein T is optionally substituted *m*-azaphenylene or optionally substituted *m*-diazaphenylene bonded to R¹ and to CH₂ each via a carbon atom;

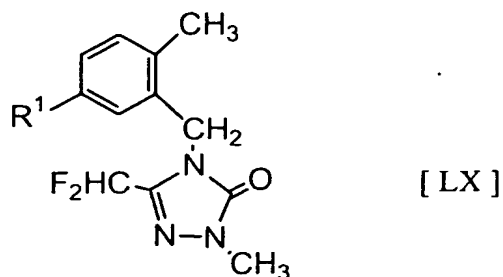
10 wherein the substituent(s) are one or more substituents selected from the group of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy)carbonyl.

- 15 4. The triazolone compound according to claim 1, wherein T is optionally substituted *m*-phenylene;

 wherein the substituent(s) are halogen atom(s) or methyl;
R¹ is optionally substituted phenyl;

20 wherein the substituent(s) are one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₁₀ alkyl, C₁-C₁₀ haloalkyl, C₃-C₁₀ cycloalkyl, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀ alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino,
25 phenyl, phenoxy, benzyloxy, tri(C₁-C₁₀ alkyl) silyl, methylenedioxy and difluoromethylenedioxy.

5. The triazolone compound according to claim 1, which is represented by the formula [LX]:



wherein;

R¹ is optionally substituted phenyl;

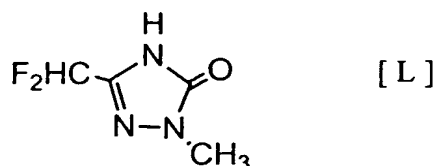
wherein the substituent(s) are one or more substituents
 5 selected from the group consisting of halogen atom(s),
 cyano, nitro, C₁-C₁₀ alkyl, C₁-C₁₀ haloalkyl, C₃-C₁₀
 cycloalkyl, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀
 alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl,
 (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino,
 10 phenyl, phenoxy, benzyloxy, tri(C₁-C₁₀ alkyl) silyl,
 methylenedioxy and difluoromethylenedioxy.

6. 5-Difluoromethyl-2-methyl-4-(2-methyl-5-
 -phenylbenzyl)-2,4-dihydro-3H-1,2,4-triazol-3-one; which is
 15 the triazolone compound according to claim 4, wherein R¹ is
 phenyl.

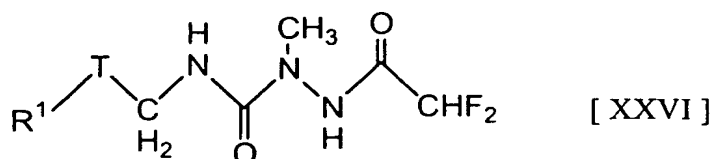
7. A fungicidal composition containing the triazolone
 compound according to claim 1 as an active ingredient, and an
 20 inactive carrier.

8. The fungicidal composition according to claim 6, which
 is containing 5-difluoromethyl-2-methyl-4-(2-methyl-5-
 -phenylbenzyl)-2,4-dihydro-3H-1,2,4-triazol-3-one as an
 25 active ingredient, and an inactive carrier.

9. 5-Difluoromethyl-2-methyl-2,4-dihydro-3H-1,2,4-triazol-3-one of the formula [L]:



5 10. A difluoroacetyl semicarbazide compound of the formula [XXVI]:



wherein,

R¹ represents A¹-L¹-, A¹-ON=CA²-, A¹-ON=C(Me)CH₂ON=CA²-,
 10 A¹-C(A²)=N-OCH₂-, A¹S-C(A²)=N-, A¹-C(=S)NH-, A¹S-C(=S)NH-,
 A¹S-C(SA²)=N-, A¹-ON=C(CN)-, A¹-ON=C(Me)CH₂ON=C(CN)-,
 A¹-C(CN)=N-OCH₂-, halogen atom, nitro or cyano;

wherein L¹ represents single bond, oxygen atom, sulfur
 atom, carbonyl, -OCH₂-, -SCH₂-, -C(=O)O-, -OC(=O)-,
 15 -C(=O)OCH₂-, -NH- or C₁-C₆ alkylimino;

A¹ and A², which are the same or different, represent
 hydrogen atom, C₁-C₁₀ alkyl, C₂-C₁₀ alkenyl, C₂-C₁₀ alkynyl,
 C₃-C₁₀ cycloalkyl, (C₃-C₁₀ cycloalkyl) alkyl, C₅-C₁₀
 cycloalkenyl, (C₅-C₁₀ cycloalkenyl) alkyl, phenyl,
 20 naphthyl, phenyl C₁-C₁₀ alkyl, naphthyl C₁-C₁₀ alkyl, 5-
 or 6-membered heterocyclic group optionally condensed
 with a benzene ring, or methyl substituted by a 5- or
 6-membered heterocyclic group optionally condensed with
 a benzene ring;

25 the alkyl, the alkenyl, the alkynyl, the cycloalkyl, the
 cycloalkylalkyl, the cycloalkenyl and the

cycloalkenylalkyl represented by A¹ and A², may optionally be each substituted by one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀ alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino, phenyl, phenoxy, benzyloxy and tri(C₁-C₁₀ alkyl) silyl; the phenyl, the naphthyl, the benzene ring in the phenylalkyl, the naphthalene ring in the phenylnaphthyl, the heterocyclic group, and the heterocyclic ring in the methyl substituted by a heterocyclic group, represented by A¹ and A², may optionally be each substituted by one or more substituents selected from the group consisting of halogen atoms, cyano, nitro, C₁-C₁₀ alkyl, C₁-C₁₀ haloalkyl, C₃-C₁₀ cycloalkyl, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀ alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino, phenyl, phenoxy, benzyloxy, tri(C₁-C₁₀ alkyl) silyl, methylenedioxy and difluoromethylenedioxy; with the proviso, when L¹ is single bond, A¹ is not a hydrogen atom;

T represents optionally substituted *m*-phenylene, optionally substituted *m*-azaphenylene or optionally substituted *m*-diazaphenylene bonded to R¹ and to CH₂ each via a carbon atom; wherein the substituent(s) are one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy) carbonyl.

11. The difluoroacetyl semicarbazide compound according to claim 10, wherein T is optionally substituted *m*-phenylene; wherein the substituent(s) are one or more substituents selected from the group of halogen atoms, cyano, nitro,
 5 C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy)carbonyl.

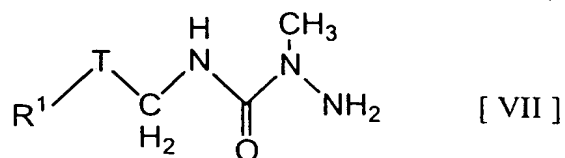
12. The difluoroacetyl semicarbazide compound according to claim 10, wherein T is optionally substituted *m*-azaphenylene or optionally substituted *m*-diazaphenylene bonded to R¹ and to CH₂ each via a carbon atom;

wherein the substituent(s) are one or more substituents selected from the group of halogen atom(s), cyano, nitro,
 15 C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy)carbonyl.

13. The difluoroacetyl semicarbazide compound according to claim 10, wherein T is optionally substituted *m*-phenylene; wherein the substituent(s) are halogen atom(s) or methyl.

14. 1-Difluoroacetyl-2-methyl-4-(2-methyl-5-phenylbenzyl)semicarbazide; which is the difluoroacetyl
 25 semicarbazide compound according to claim 10.

15. A semicarbazide compound of the formula [VII]:



wherein;

R^1 represents A^1-L^1- , $A^1-ON=CA^2-$, $A^1-ON=C(Me)CH_2ON=CA^2-$,
 $A^1-C(A^2)=N-OCH_2-$, $A^1S-C(A^2)=N-$, $A^1-C(=S)NH-$, $A^1S-C(=S)NH-$,
 $A^1S-C(SA^2)=N-$, $A^1-ON=C(CN)-$, $A^1-ON=C(Me)CH_2ON=C(CN)-$,

5 $A^1-C(CN)=N-OCH_2-$, halogen atom, nitro or cyano; -

wherein, L^1 represents single bond, oxygen atom, sulfur atom, carbonyl, $-OCH_2-$, $-SCH_2-$, $-C(=O)O-$, $-OC(=O)-$, $-C(=O)OCH_2-$, $-NH-$ or C_1-C_6 alkylimino;

10 A^1 and A^2 , which are the same or different, represent hydrogen atom, C_1-C_{10} alkyl, C_2-C_{10} alkenyl, C_2-C_{10} alkynyl, C_3-C_{10} cycloalkyl, (C_3-C_{10} cycloalkyl) alkyl, C_5-C_{10} cycloalkenyl, (C_5-C_{10} cycloalkenyl) alkyl, phenyl, naphthyl, phenyl C_1-C_{10} alkyl, naphthyl C_1-C_{10} alkyl, 5- or 6-membered heterocyclic group optionally condensed with a benzene ring, or methyl substituted by a 5- or 6-membered heterocyclic group optionally condensed with a benzene ring;

15 the alkyl, the alkenyl, the alkynyl, the cycloalkyl, the cycloalkylalkyl, the cycloalkenyl and the cycloalkenylalkyl, represented by A^1 and A^2 , may optionally be each substituted by one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C_1-C_{10} alkoxy, C_1-C_{10} haloalkoxy, C_1-C_{10} alkylthio, C_1-C_{10} haloalkylthio, (C_1-C_9 alkyl) carbonyl, (C_1-C_9 alkoxy) carbonyl, (C_1-C_9 alkyl) carbonylamino, phenyl, phenoxy, benzyloxy and tri(C_1-C_{10} alkyl) silyl;

20 the phenyl, the naphthyl, the benzene ring in the phenylalkyl, the naphthalene ring in the phenylnaphthyl, the heterocyclic group, and the heterocyclic ring in the methyl substituted by a heterocyclic group, represented

25

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by A¹ and A², may optionally be each substituted by one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₁₀ alkyl, C₁-C₁₀ haloalkyl, C₃-C₁₀ cycloalkyl, C₁-C₁₀ alkoxy, C₁-C₁₀ haloalkoxy, C₁-C₁₀ alkylthio, C₁-C₁₀ haloalkylthio, (C₁-C₉ alkyl) carbonyl, (C₁-C₉ alkoxy) carbonyl, (C₁-C₉ alkyl) carbonylamino, phenyl, phenoxy, benzyloxy, tri(C₁-C₁₀ alkyl) silyl, methylenedioxy and difluoromethylenedioxy; with the proviso, when L¹ is single bond, A¹ is not a hydrogen atom;

T represents optionally substituted *m*-phenylene, optionally substituted *m*-azaphenylene or optionally substituted *m*-diazaphenylene bonded to R¹ and to CH₂ each via a carbon atom; wherein the substituent(s) are one or more substituents selected from the group consisting of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy) carbonyl.

16. The semicarbazide compound according to claim 15, wherein T is optionally substituted *m*-phenylene; wherein the substituent(s) are one or more substituents selected from the group of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅ alkoxy) carbonyl.

17. The semicarbazide compound according to claim 15, wherein T is optionally substituted *m*-azaphenylene or optionally substituted *m*-diazaphenylene bonded to R¹ and to CH₂ each via

a carbon atom;

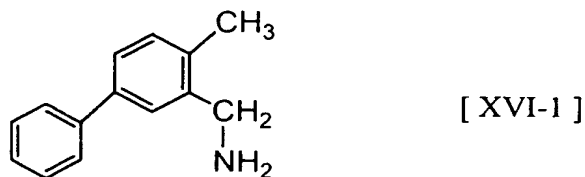
wherein the substituent(s) are one or more substituents selected from the group of halogen atom(s), cyano, nitro, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, C₁-C₆ alkylthio, C₁-C₆ haloalkylthio and (C₁-C₅-alkoxy) carbonyl.

18. The semicarbazide compound according to claim 15, wherein T is optionally substituted *m*-phenylene;

wherein the substituent(s) are halogen atom(s) or methyl.

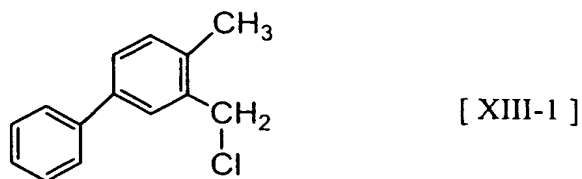
19. 2-Methyl-4-(2-methyl-5-phenylbenzyl) semicarbazide; which is the semicarbazide compound according to claim 15.

20. 2-Methyl-5-phenylbenzylamine of the formula [XVI-1]:

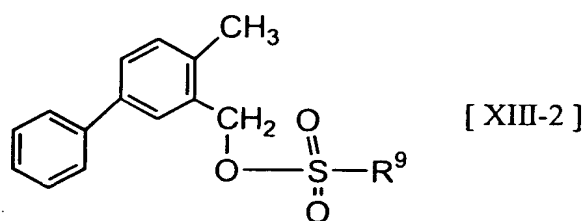


, its inorganic acid salt or its sulfonic acid salt.

21. 2-Methyl-5-phenylbenzyl chloride of the formula [XIII-1]:

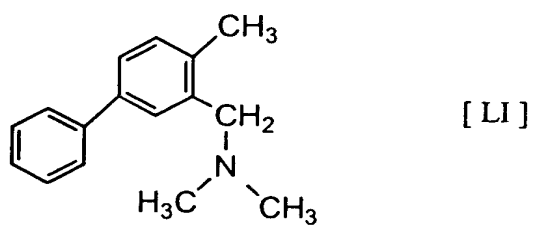


22. A sulfonate ester compound of the formula [XIII-2]:



wherein R⁹ represents methyl or p-tolyl.

23. N,N-Dimethyl-(2-methyl-5-phenylbenzyl)amine of the
5 formula [LI]:



, its inorganic acid salt or its sulfonic acid salt.